

Consumables

Other Consumables

Description	Part #
Diffusers, pack of 5	10040
Liner, .023/.045, 16'	A1164
Welding Wire	10429
(Cast Controlled, .035", 33 lb spool, National Standard ER70-S6)	

Torches, Tips and Nozzles

Desc.	Torches		Tips		Nozzles		
	Bore ID	Part #	Description	Part #	Part #		
#00	.88 - 1.8"	A1008	.035, 5 pk .045, 5 pk	10038 10251	10068-2		
#0	1.75 - 3"	A1009	.035, 5 pk .045, 5 pk	10227 10248	10241-2		
#1	2.75 - 5.5"	A1007	(for difficult-to-feed wires or high heat)				
#1A	3 - 5.5"	A1071					
#2	4.5 - 7.5"	A1010					
#3	6 - 9"	A1011					
#4	8 - 11"	A1012					
#5	10 - 13"	A1013				.030, 25 pk	10174
#6	12 - 15"	A1021				.035, 25 pk	10081
#7	14 - 17"	A1022				.045, 25 pk	10141
#8	16 - 19"	A1017					
#9	18 - 21"	A1053					
#10	20 - 23"	A1054					
#11	22 - 25"	A1077					
#12	24 - 27"	A1078					
#13/24	26 - 54"	K1082					
(includes 10" radial mount and slow rotation belt & pulley)							
#000	.5 - 1"	A1058	.023, 5 pk .030, 5 pk	10254 10255			
(requires dedicated BoreWelder w/fast rotation motor & push/pull feeder. Use with .023 wire and weld at ~ 75 amps)							

Specialty Torches

Torch		Required Accessories	
Description	Part #	Description	Part #
Trammel Torch (for O.D's)	A1020	Torch Counter Balance	A1079
Face Torch	A1035	Radial Mount, Opposite	A1115
Conical Torch	A1084	Mounting Rod Extender	10239
Extended Diameter Trammel Torch (up to 20" O.D.)	A1145	Torch Counter Balance	A1079
		10" Radial Mount	A1099
		Mounting Rod Extender	10239
#1 Swivel Torch (2.75 - 8.2"), Model 106 and DOZER	A1138	None	
#2 Swivel Torch (8 - 12"), Model 106 and DOZER	A1139		

Torch Accessories

Description	Part #	Application
Std Torch Adapter	A1143	Model 106 and DOZER (standard torch to Swivel Head)
Spec. Torch Adapter	A1128	Standard torch to face and trammel torches
Torch Counterbalance	A1079	Model 306-P and 106
Swivel Head Ass'y	A1137	Model 106 and DOZER
Torch Support Arm	A1124	Model 106 and DOZER
Torch Extension Supp.	A1031	Model 306-P
Handheld MIG Gun	A1092	For manual MIG welding with Bortech wirefeeder & control box
Stick Electrode Holder	A1086	Connects to same cable quick-couple attached to BoreWelder
Torch Rebuild	n/a	For #00 and #0 torches – (torches must be returned to factory)

Torch Extensions

Description	Part #
3" Extension	A1019
6" Extension	A1014
12" Extension	A1015
18" Extension	A1016

Mounting Hardware

Description	Part #
Adjustable Base	A1000
Mounting Rod	10004
Mounting Rod Extender	10239
Radial Mount - 5"	A1023
Radial Mount Opposite	A1115
Radial Mount - 10"	A1099
Radial Mount - DOZER	A1152

Bortech Wire Feeders

Description	Part #
Bortech Wire Feeders	Contact us
Wire Straightener	A1091
Suspension Bracket	A1075 & A1114
Feed Roll .035/.045	10233
Feed Roll .024/.030	10138
Conduit - 2'	A1055
Conduit - 3'	A1056
Conduit - 4'	A1057
Conduit - 5'	A1005
Conduit - 10'	A1103

Conduits for Non-Bortech Wire Feeders

Description	Part #	
Tweco Gun Back End	A1141	Model 106
Miller Gun Back End	A1147	Model 106
Lincoln Gun Back End	A1148	Model 106
Euro Gun Back End	A1149	Model 106
Tweco Gun Back End	A1157	DOZER
Miller Gun Back End	A1155	DOZER
Lincoln Gun Back End	A1158	DOZER
Euro Gun Back End	A1156	DOZER
Hobart Gun Back End	A1159	DOZER
ITW/Hobart Gun Back End	A1161	DOZER

Control Box

Description	Part #
Control Box	A1025

Cables

Description	Part #	Length
Power Cord, 110V	10202	5'
BoreWelder Control	A1074	8'
BoreWelder Control, Remote Arc Interrupt Ready	A1102	8'
Remote Arc Interrupt (for use with A1102)	A1100	n/a
Wire Feed Control	A1090	12'
Push/Pull Wirefeeder	A1070	6'
90 deg Power Connector (Weld Power Positive)	A1098	n/a
Power Supply, Blank End	A1061	25'
Power Supply, Miller 14 Pin	A1062	25'
Power Supply, Pow Con 14 Pin	A1065	25'
Power Supply, Pow Con 17 Pin	A1073	25'
Power Supply, Lincoln 14 pin	A1088	25'
Power Supply, Hobart 19pin	A1131	25'
Power Supply, Esab 19 Pin	A1135	25'
Power Supply, Miller 14 pin w/ 110V	A1072	25'
Power Supply, Lincoln 14 pin w/ 110V	A1122	25'